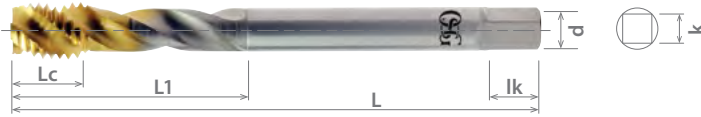




List 16455

EXOPRO[®] CC-SUS-SFT, DIN Overall Length

SPIRAL FLUTE	HSSE	TiN	C/2.5P	45°	PACKED 1 PIECE
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EDP Number	●	Thread Size	Thread Limit	Overall Length			Shank Diameter	Square Width	Square Length	Number of Flutes
				L (mm)	Lc (mm)	L1 (mm)				
1645502043	●	M2 x 0.4	D3	45.00	3.20	12.00	3.58	2.79	4.76	2
1645525453	●	M2.5 x 0.45	D3	50.00	3.70	14.10	3.58	2.79	4.76	2
1645526453	●	M2.6 x 0.45	D3	50.00	3.60	16.00	3.58	2.79	4.76	2
1645503054	●	M3 x 0.5	D4	56.00	4.10	18.10	3.58	2.79	4.76	2
1645504074	●	M4 x 0.7	D4	63.00	5.60	21.00	4.27	3.33	6.35	2
1645505084	●	M5 x 0.8	D4	70.00	6.40	25.00	4.93	3.86	6.35	2
1645506103	●	M6 x 1	D3	80.00	8.00	30.00	6.48	4.85	7.94	2
1645506105	●	M6 x 1	D5	80.00	8.00	30.00	6.48	4.85	7.94	2
1645508124	●	M8 x 1.25	D4	90.00	10.00	35.00	8.08	6.05	9.53	3
1645508126	●	M8 x 1.25	D6	90.00	10.00	35.00	8.08	6.05	9.53	3
1645510154	●	M10 x 1.5	D4	100.00	12.00	39.00	9.68	7.26	11.11	3
1645510156	●	M10 x 1.5	D6	100.00	12.00	39.00	9.68	7.26	11.11	3
1645512174	●	M12 x 1.75	D4	110.00	14.00	49.10	9.32	6.99	11.11	3
1645512176	●	M12 x 1.75	D6	110.00	14.00	49.10	9.32	6.99	11.11	3
1645514205	●	M14 x 2	D5	110.00	16.00	50.10	10.90	8.18	12.70	3
1645514207	●	M14 x 2	D7	110.00	16.00	50.10	10.90	8.18	12.70	3
1645516205	●	M16 x 2	D5	110.00	16.00	54.00	12.19	9.14	14.29	3
1645516207	●	M16 x 2	D7	110.00	16.00	54.00	12.19	9.14	14.29	3
1645518257	●	M18 x 2.5	D7	125.00	25.00	55.00	13.77	10.31	15.88	4
1645520258	●	M20 x 2.5	D8	140.00	25.00	61.80	16.56	12.42	17.46	4
1645524309	●	M24 x 3	D9	160.00	30.00	68.40	19.30	14.48	19.05	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: Recommended drill is ADO-SUS drills for stainless steel.



P					M			K	N		S		H				
Steel					Stainless Steel				Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH			Aluminum		Nickel Alloy	Titanium				
Low	Medium	High								6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340				○	○	○	○						
1018	1045	1065	4140	4340	○	○	○	○									
○	○	○	○	○	○	○	○	○									
50-80 SFM	50-80 SFM	30-80 SFM	50-100 SFM		20-35 SFM	20-35 SFM	15-25 SFM										

○ Good ○ Best

